OPERATORS' GUIDE

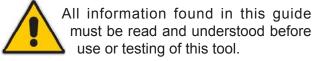


PDC-3000 / PCU-3000 DOUBLE ACTING HYDRAULIC CUTTER REL-3000SA
SINGLE ACTING
HYDRAULIC CUTTER

The 3000 Series guillotine-type cutter will make a straight, clean cut every time. These cutters can be used for cutting a wide range of electrical conductors up to 3.35 inch.



-WARNING ——



Failure to read and understand these warnings and safe handling instructions could result in severe personal injury and or death.





DISTRIBUTED BY

REGISTRATION

UPON RECEIPT OF THIS TOOL, COMPLETE THE REGISTRATION			
COMPANY			
ADDRESS			
PHONE	FAX		
SERIAL NUMBER			
DATE OF PURCHASE			
DEALER NAME			

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THIS SYMBOL INDICATES ITEMS OF EXTREME IMPORTANCE.

Safety of user and others may be in jeopardy if these instructions are not read and understood.

NOTICE

The information found in this manual is subject to change without notice. Contact **RELIABLE EQUIPMENT** for the most recent version of this manual.

RELIABLE EQUIPMENT	&	SERVICE	CO	INC.
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301 Ivyland Road • Warminster, PA 18974 • USA Phone: 215-357-3500 • Fax: 215-357-9193

MODEL: <u>3000</u>

MAX. PRESSURE: <u>10,000 PSI</u>

SERIAL NO.: _____

YEAR: ____





RELIABLE EQUIPMENT & SERVICE CO., INC.



PDC-3000

DOUBLE ACTING HYDRAULIC CUTTING TOOL

The 3000 Series guillotine-type cutter will make a straight, clean cut every time. These cutters can be used for cutting a wide range of electrical conductors. Head opens easily for inserting cable at any location along line. Double-acting operation eliminates hang-up problems, and offers full control of cutting action. The 360 $^{\circ}$ rotating head eliminates hose twisting and increases operator speed and comfort.

System	Double-Acting
Capacity (Jaw Opening)	3.35 inch.
Force @ 10,000 psi (690 bar)	28,048 lb.
Return @ 5,000 psi (345 bar)	10,445 lb.
Max Operating Pressure	10,000 psi (690 bar)
Max Return Pressure	5,000 psi (345 bar)
Couplers	Direct Connect

FEATURES

- Lightweight, compact guillotine design provides a clean, positive cut.
- Cutting head is easily opened for cable insertion at any location in line.
- 360° head eliminates hose twisting.
- Built-in Auxiliary Handle

3000 SERIES - MAXIMUM CONDUCTOR CAPACITY

Soft Copper Jacket	3"
Aluminum Jacket	3"
Lead Sheathed Cable	3.35"
Communication Cable	3.35"

RELIABLE EQUIPMENT & SERVICE CO., INC.



REL-3000SA

SINGLE ACTING HYDRAULIC CUTTING TOOL

The REL-3000SA guillotine-type cutter will make a straight, clean cut every time. These cutters can be used for cutting a wide range of electrical conductors. Head opens easily for inserting cable at any location along line. This Single-acting cutter will compliment existing single acting systems. The 360 ° rotating head eliminates hose twisting and increases operator speed and comfort.

System	Single-Acting
Capacity (Jaw Opening)	3.35 inch.
Force @ 10,000 psi (690 bar)	28,048 lb.
Return @ 5,000 psi (345 bar)	10,445 lb.
Max Operating Pressure	10,000 psi (690 bar)
Max Return Pressure	5,000 psi (345 bar)
Couplers	Direct Connect

FEATURES

- Lightweight, compact guillotine design provides a clean, positive cut.
- Cutting head is easily opened for cable insertion at any location in line.
- 360° head eliminates hose twisting.
- Built-in Auxiliary Handle

3000 SERIES - MAXIMUM CONDUCTOR CAPACITY

Soft Copper Jacket	3"
Aluminum Jacket	3"
Lead Sheathed Cable	3.35"
Communication Cable	3.35"



BEFORE USING THIS TOOL, READ THE WARNINGS and the recommended practices described in this manual. Failure by the operator to read and fully understand these warnings will leave this person unqualified to use and operate this tool. Property damage, severe personal injury, and/or death could result by not following these warnings.

These warnings will appear in appropriate locations when they are pertinent to the particular subject being shown. Read each one carefully and follow them strictly.



Eye Protection

WARNING

Always wear eye protection to avoid injury from flying debris or hydraulic oil leaks. Failure to do so can result in serious personal injury.



Dust Mask

WARNING

Always wear a dust mask. Failure to observe this warning may result in serious health issues and/or breathing difficulty.



Hard Hat

WARNING

Always wear a hard hat to avoid injury from falling debris. Failure to do so can result in serious personal injury.



Foot Protection

WARNING

Always wear foot protection.

Failure to do so can result in serious personal injury.



Hearing Protection

WARNING

Always wear hearing protection, to avoid hearing loss due to long term exposure to high noise levels.



Protective Gloves

WARNING

Always wear protective gloves Failure to do so can result in serious personal injury.



SAFE OPERATION & CARE

USE THIS TOOL FOR ITS INTENDED PURPOSE ONLY Any other use can result in injury or property damage. INSPECT TOOL BEFORE USE. Replace any worn, damaged or missing parts. A damaged or improperly assembled tool may malfunction, injuring operator and/or nearby personnel.

INSPECT HYDRAULIC HOSES AND COUPLINGS before each use. Repair or replace if any cracking, leakage, wear or damage is found. Worn or damaged hoses may fail resulting in personal injury or property damage.

<u>CLEAR WORK AREA</u> of all bystanders and unnecessary personnel before operating this tool.

KEEP ALL PARTS OF THE BODY AWAY FROM MOVING PARTS.

Failure to observe this warning could result in serious injury.



HYDRAULIC POWER SUPPLY

<u>DO NOT</u> attempt to make any changes to any of the component parts or accessories when connected to the power source.

<u>DO NOT</u> adjust, inspect, or clean tool while the tool is connected to the power source. The tool could accidentally start up and cause serious injury.

<u>DO NOT</u> lock the tool in the On Position. In an emergency, serious damage or injury could occur during the time required to stop the tool.



OIL INJECTION INJURY

Hydraulic oil or fluid under the skin is a serious injury. Oil under pressure can penetrate the skin and may cause dismemberment or loss of life. Seek medical assistance immediately if such an injury should occur.

Always wear safety gloves, eye protection and all required safety equipment when operating or handling this tool. DO NOT use fingers or hands to attempt to locate a leak. DO NOT handle hoses or couplers while system is pressurized. NEVER open or service the system before depressurizing.



HOSES AND FITTINGS

There exists the potential for shock in using anything other than certified nonconductive hoses and hydraulic oil with dielectric properties, when using system components near energized electrical lines. Failure to recognize these conditions could cause electrocution.

Hoses and fittings used with this tool must comply with S.A.E. J1273 which covers recommended practice for selection, installation, and maintenance of hose and hose assemblies. The correct hoses and fittings are available from your supplier.

WARNING: Failure to comply with these warnings could result in severe bodily injury.



UNIT/HOSE CONNECTIONS

ALWAYS DISCONNECT pump/power source and move toggle switch to OFF before connecting or disconnecting any components.

ALWAYS DEPRESSURIZE hydraulic system, before slowly disconnecting this unit or any of the systems components.

ALWAYS TIGHTEN couplings completely. Loose or improperly tightened couplings will not allow fluid to pass through the hose creating a blockage in the supply or return line.

<u>ALWAYS INSPECT HOSES AND CONNECTORS</u> before connection to tool. Replace or repair if any leakage is evident. Leakage is a sign of deterioration in component parts. Worn or leaking parts must be repaired or replaced, or tool damage or severe injury could result.



HOSE INSTALLATION

ALWAYS ENSURE CONNECTORS ARE CLEAN

DOUBLE ACTING - Care must be taken to assure the correct connection of the hoses to the pressure and return (tank) ports. Connect the return hose to the return (tank) port on the power source, then to the return port on the tool.

Connect the pressure hose to the pressure port on the tool, then to the "P" pressure port on the power source.

Operation with hydraulic flow reversed can cause malfunction. **SINGLE ACTING** - Connect the pressure hose to the pressure port on the tool, then to the "P" pressure port on the power source.

Failure to fully comply can result in severe injury or death.



Operation/Safety methods may vary in accordance with the working guidelines established by each utility or contractor.

For your own safety, ensure that you fully comply with all safe operation guidelines required by your employer.



ELECTRICAL SHOCK HAZARD

Always wear and use the necessary clothing, equipment and safety practices to protect against electrical shock. Failure to follow these rules can result in serious personal injury or death.



GENERAL SAFETY



USE ALL APPROPRIATE AND APPLICABLE PERSONAL SAFETY EQUIPMENT as required by the operating company.

ALWAYS INSPECT TOOL for wear or deterioration every day. Replace all parts that show signs of wear or damage.

KEEP ALL PARTS OF THE BODY AWAY from moving parts of the tool.

KEEP HANDS OUT FROM BETWEEN FIXED AND MOVING BLADES AT TOOL HEAD.

HANDS SHOULD BE OUTSIDE DANGER ZONE PRIOR TO ACTIVATING BLADE.

MAKE SURE there is no person in close proximity to you or the tool who could be injured by any operation being performed, tool malfunction or flying debris.

DO NOT OVEREXTEND your position by overreaching or unbalancing the footing necessary to maintain physical control of your body.

ALWAYS MAINTAIN a firm grip on the tool to avoid loss of control during an operation, causing property damage, serious injury or death.

USE THIS TOOL FOR THE MANUFACTURERS' INTENDED PURPOSE ONLY.

OBSERVE CLOSELY ALL SAFETY RULES FOR A PARTICULAR JOB CLASS

FAILURE TO HEED THESE WARNINGS COULD RESULT IN PROPERTY DAMAGE, SERIOUS PERSONAL INJURY OR DEATH.

OPERATION



Do not cut live conductors.

Hardened metals may fly when severed.

Take necessary precautions. wear safety glasses.

WARNING

Keep all body parts away from cutting blades and moving parts.

Failure to follow these rules can result in serious personal injury or death.

Read entire manual prior to using this tool. (Refer to all safety recommendations and warnings)

Observe all safety precautions and procedures required by the operating company. (Refer to GENERAL SAFETY on previous page)

Before cutting, ensure that material being cut is within the capacity listed for this tool.

Tool must be used in conjunction with a hydraulic system rated at, and adjusted to, 10,000 psi. Any system not operating at 10,000 psi may cause damage to the tool and result in serious injury to the operator.

Connect the tool head to the control valve or hose set. (Refer to warnings on page 6 & 7)

Open cutter by removing locking pin.

Insert material between cutter head and blade.

Close and secure cutter head using locking pin. Failure to secure head may result in severe tool damage and/or personal injury.

The material to be cut MUST be at a 90° angle to the blade. This will ensure a proper cut with minimal distortion. Severe blade damage may occur if material is cut at any other angle.

Operate pump or valve to slowly advance blade. If a hold feature is available, check for proper alignment (90° angle) of blade and material being cut.

Continue until cut is complete.

<u>Double Acting:</u> Use valve or pump to retract blade.

<u>Single Acting:</u> Blade will return by internal spring.



CAUTION

The information in this manual is intended to guide the user in the use and application of this tool. It is not intended as a substitute for proper training and experience in safe work practices for this type of equipment.

Consult your supervisor or safety personnel if you have any questions regarding the safe operation of this tool.

DAILY MAINTENANCE

The life, reliability, and safety of the tool is dependent on proper maintenance. Clean all surfaces including head, blade, couplers (if coupled), threads, and handles. Inspect for wear and damage. Worn or damaged parts may malfunction during operation. All parts must be replaced with new parts if signs of wear or damage are evident. Keep Label Set clean and legible. Replace decals when necessary. Part #RL23400



IMPORTANT: The greatest cause of hydraulic pump failure is dirt. Prevent the introduction of foreign matter into the unit via hydraulic fluid, dirty connections or accumulation of sediment.

Part # RL3000

NOTE: Keep Label Set clean and legible. Replace decals when necessary.



BEFORE USING THIS PRODUCT READ THE SAFETY WARNINGS and recommended practices described in the manual. Failure by the operator to read and fully understand the warnings will leave this person unqualified to use and operate the tool.

Failure to observe all warnings and instructions could result in property damage, severe personal injury, and/or death.

RELIABLE EQUIPMENT & SERVICE CO., INC.

301 Ivyland Road • Warminster, PA 18974 • USA Phone: 215-357-3500 • Fax: 215-357-9193

MODEL: | 3000

MAX. PRESSURE: 10,000 PSI

SERIAL NO.:

YEAR: ____





operation and stately mentions may vary in accordance with the guidelines established by each utility. For your safety, ensure that you fully comply with all safe operation guidelines established by your respective power utility.

REL-SM



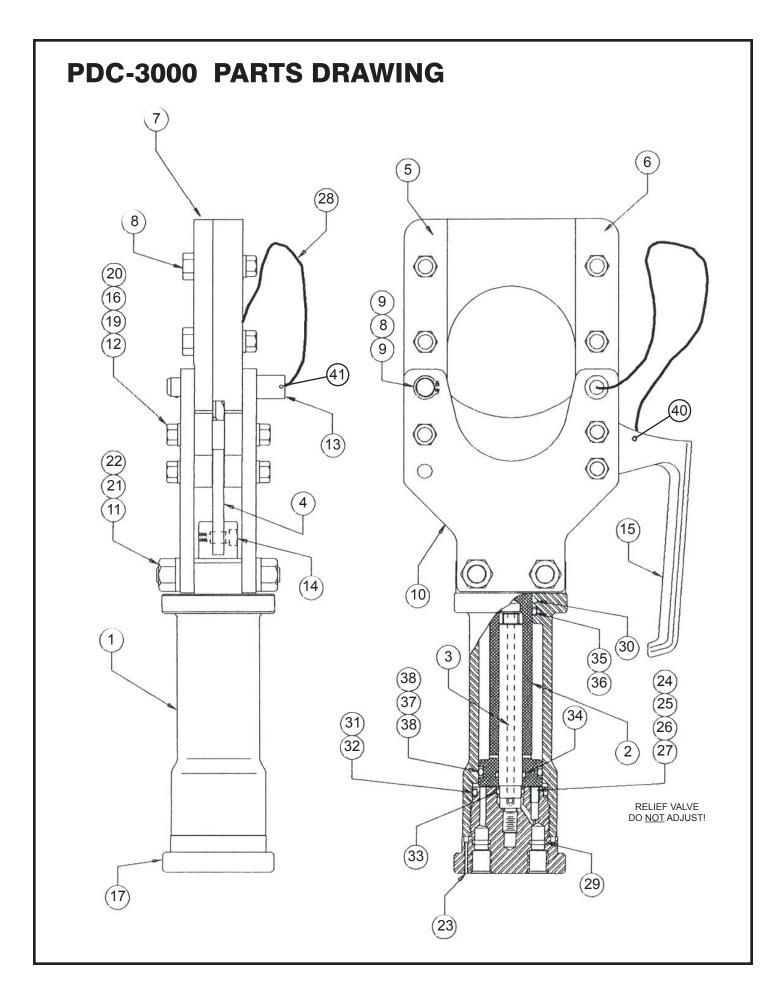


Complete disassembly is not recommended. Return the unit to an authorized dealer for total disassembly and/or repair.

All maintenance or disassembly should take place on a flat, clean work surface covered with towels or wipers so as to have a clean space for the disassembled parts.

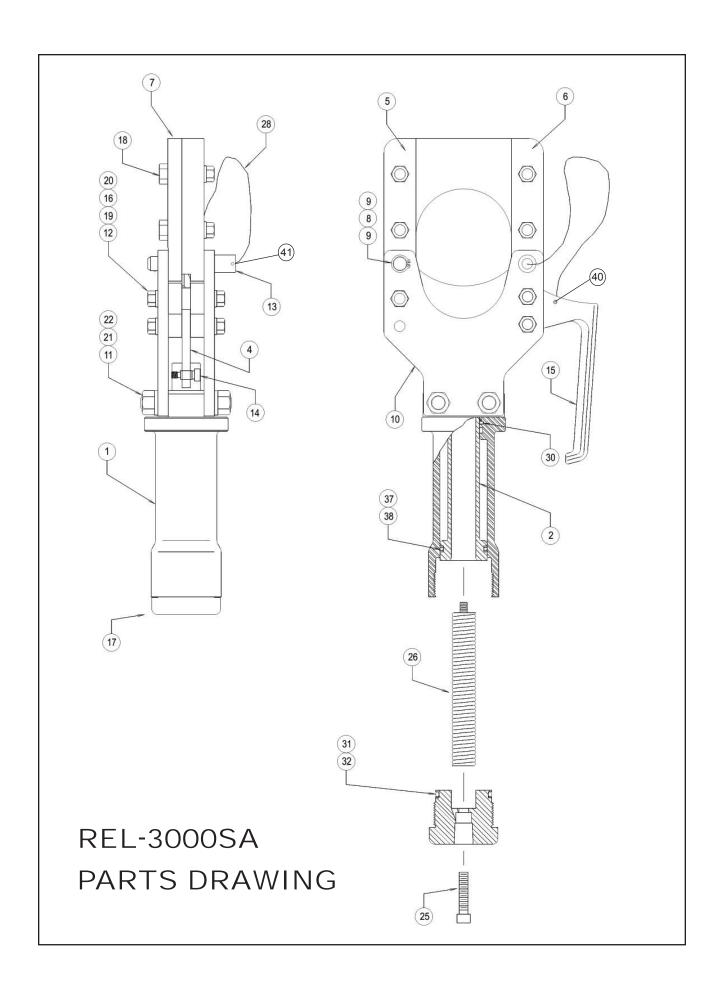
Inspect each part during disassembly for wear, scratches, and cuts. Discard the worn or damaged parts and replace with new factory authorized parts.

O-rings are sensitive to sharp edges. Inspect closely for cuts or damage. A small cut will cause a leak. When assembling or disassembling O-rings, use hydraulic fluid as a lubricant to help disassembly or installation.



PDC-3000 PARTS LIST

#	PART	QTY	PART #
1	CYLINDER	1	R30001
2	RAM	1	R30002
3	INNER PISTON	1	R30003
4	MOVING BLADE	1	R30004
5	RAIL, HINGED SIDE	1	R30005
6	RAIL, HANDLE SIDE	1	R30006
7	HINGED CUTTER	1	R30007
8	PIVOT PIN	1	R23003
9	RETAINING RING (FOR 23003)	2	R23014
10	SIDE PLATE		R30010
11	LARGE STUD	2	R23006
12	SMALL STUD	3	R23005
13	DETENT PIN	1	R23010
14	BOLT, RETAINING (HOLDS MOVING BLADE)	1	R23008
15	HANDLE		R23015
16	GUIDE ROLL		R23007
17	END BLOCK		R23013
18	BOLT, FOR PIVOT PLATE		R26024
19	SLIT LOCK WASHER		R23020
20	GRADE 8 HEX NUT		R23021
21	SLPIT LOCK WASHER		R23022
22	GRADE 8 HEX NUT		R23023
23	SET SCREW. SOCKET		R15006
24	ADJUSTING SCREW		12124
25	SPRING		12124
26	BALL RETAINER		12125
27	CHECK BALL		12129
28	LANYARD		R23010L
	O-RING, FOR END CAP		R25010L R15011
29 30	l '		
	· · · · · · · · · · · · · · · · · · ·		R23024
31	O-RING (GOES ON END BLOCK)		R15014
32	BACK-UP RINGBID BLOCK		R15015
33	O-RING (GOES IN END BLOCK)		R23028
34	O-RING (GOES IN RAM)		R23034
35	O-RING (GOES IN CYLINDER)		R23028
36	BACK-UP RING		R23027
37	O-RING (GOES ON RAM)		R30037
38	BACK-UP RING		R30038
39	SEAL KIT (* DENOTES ITEMS INCLUDED IN SEA	,	R30039
40	ROLL PIN (LANYARD AT HANDLE)		R23018
41	ROLL PIN (LANYARD AT DETENT PIN)	1	R13813
PCU-300	0 (Also includes couplers below)		
	HIGH PRESSURE COUPLER - MALE	1	130868
	HIGH PRESSURE COUPLER - FEMALE	1	130878



REL-3000 PARTS LIST

#	PART	QTY	PART #
1	R30001	1	CYLINDER
2	R30052	1	RAM
4	R30004	1	MOVING BLADE
5	R30005	1	RAIL, HINGED SIDE
6	R30006	1	RAIL, HANDLE SIDE
7	R30007	1	HINGED CUTTER
8	R23003	1	PIVOT PIN
9	R23014	2	RETAINING RING
10	R30010	2	SIDE PLATE
11	R23006	2	LARGE STUD
12	R23005	3	SMALL STUD
13	R23010	1	DETENT PIN
14	R23008	1	BOLT, RETAINING
15	R23015	1	HANDLE
16	R23007	1	GUIDE ROLL
17	R30053	1	END BLOCK
18	R26024	4	BOLT, PIVOT PLATE
19	R23020	10	SPLIT LOCK WASHER, SMALL
20	R23021	10	HEX NUT, SMALL
21	R23022	4	SPLIT LOCK WASHER, LARGE
22	R23023	4	HEX NUT, LARGE
25	R30054	1	SCREW, RETURN SPRING
26	R30056	1	RETURN SPRING ASSEMBLY
28	R23010L	1	LANYARD
30	R23024	1	WIPER
31	R15014	1	O RING, END BLOCK
32	R15015	1	BACKUP RING, END BLOCK
37	R30037	1	O RING, RAM
38	R30038	2	BACKUP RING, RAM
40	R23018	1	ROLL PIN (LANYARD AT HANDLE)
41	R13813	1	ROLL PIN (LANYARD AT DETENT PIN)

Maintenance Records

Date	Parts or Service Required		

If you have any questions regarding the information found in this manual please contact RELIABLE EQUIPMENT at the address, phone or fax numbers shown below.



301 Ivyland Road • Warminster, PA 18974 Phone: 800-966-3530 • Fax: 215-357-9193 Visit us on the web at www.Reliable-Equip.com